## INDUSTRIAL SEWING MACHINES BUSINESS **GLOBAL NETWORK**

Brother offers products and services that meet the needs of customers all over the world through our global network





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Sales/Service Facilities

**BROTHER MACHINERY SHANGHAI LTD.** ongguan, Fujian, Wuhan, Hofei, Zhengzhou)

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Brother GT/ISM Support App



CHINA

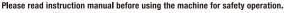












-Photographs are for illustration purpose. They may not represent actual operating conditions and may display optional parts.

-Product specifications are subject to change for improvement without notice.

BROTHER MACHINERY SHANGHALLTD BROTHER MACHINERY (ASIA) LTD. EUROPE AFRICA, MIDDLE EAST BROTHER INTERNATIONALE INDUSTRIEMASCHINEN GmbH **BROTHER INTERNATIONAL CORPORATION** 

https://www.brother.cn/ https://ism.global.brother/en-ap/ https://ism.global.brother/en-emea/ +49-2822-6090 https://www.brother-usa.com/

+86-21-3135-3355 +852-2777-0010

Working with you for a better enviror

www.brotherearth.com



#### **BROTHER INDUSTRIES, LTD.**

1-5, Kitajizoyama, Noda-cho, Kariya-shi, Aichi 448-0803, Japan. Phone: 81-566-95-0088 Fax: 81-566-25-3721 https://www.brother.co.jp/



# INDUSTRIAL SEWING MACHINES

**General Catalog of Industrial Sewing Machines** 11.2024 vol.6





# NEXIO SYSTEM



**Brother Industrial Sewing Machine Network System** 

#### **Viewer function**

Data can be viewed in a default format in real-time.



Reduces the lead time and realizes real-time data collection. No need for manual production management on a whiteboard by displaying the progress with a large



Even from outside your factory, access to your production or line data in real-time, anytime, anywhere.

#### **Data linking function**

In addition to the functions of Basic Plan, data can be export in any format, reducing the current manual



Digitalizes complicated work such as data collection, transcription and reporting, and reduces workload.



Eliminates human error and creates more accurate reports.

#### **Utilize REAL-TIME data on multiple purposes**

Data will be utilized according to the usage and completely change the factory management.

## S-7300A **Lock Stitch Sewing Machine**







	Direcrt Drive	Feed	Stitch	Thread trimer	Material thickness sensor	Lubrication type	Max, sewing speed	Max, stitch length	Needle breakage prevention function	Application
S-7300A	0	DigiFlex Feed	Lock stitch	0	_	Minimum/ Semi dry	5,000sti/min 4,500sti/min	5mm/ 7mm	0	Medium/ Heavy
S-7300A Premier spec	0	DigiFlex Feed	Lock stitch	(Short remaining thread)	0	Minimum/ Semi dry	5,000sti/min 4,500sti/min	5mm/ 7mm	0	Medium/ Heavy

#### S-7300A

Single Needle Direct Drive Lock Stitcher with Electronic Feeding **System and Thread Trimmer** 

- ☐ Changeable feed motion for various materials
- □ Reduction of disposition of thread ends
- (short remaining thread and bird's nest reduction)\* Clogging at cross-over seam reduction\*
- Needle breakage prevention function is adopted
- $\hfill\Box$  The new hook enhances sewing capability for
- wide range materials
- ☐ Comfortable feeding Reverse sound minimized
- Clean sewing without oil staining
- User-intuitive color LCD with touch panel
- ☐ Useful functions are gathered in the hand
- $\square$  USB port is equipped

\*Premier specification only

## S-7250A **Lock Stitch Sewing Machine**







	Direcrt Drive	Feed	Stitch	Thread trimer	Material thickness sensor	Lubrication type			Needle breakage prevention function	Application
S-7250A	0	DigiFlex Feed	Lock stitch	0	_	Minimum	5,000sti/min* 4,000sti/min	5mm/ 7mm	0	Medium/ Heavy
S-7250A Premier spec	0	DigiFlex Feed	Lock stitch	(Short remaining thread)	_	Minimum	5,000sti/min* 4,000sti/min	5mm/ 7mm	0	Medium/ Heavy

\*The stitch length is 2,0mm or below

#### S-7250A

Single Needle Direct Drive Lock Stitcher with Electronic Feeding **System and Thread Trimmer** 

- ☐ Changeable feed motion for various materials
- □ Needle breakage prevention function is
- adopted ☐ The new hook enhances sewing capability
- for wide range materials
- ☐ Comfortable feeding
- Reverse sound minimized
- ☐ Clean sewing without oil staining ☐ Easy operation with a simple panel
- ☐ Useful functions are gathered in the hand
- ☐ USB port is equipped

## S-7190A/S-7180A S-6280A





S-7180A



**Lock Stitch Sewing Machine** 









	Direcrt Drive	Stitch	Max. sewing speed	Max. stitch length	Needle breakage prevention function	Application
S-7190A-913P	0	Lock stitch	5,000sti/min	5mm	0	Medium
S-7190A-915P	0	Lock stitch	4,000sti/min	5mm*	0	Heavy
S-7180A-813P	0	Lock stitch	5,000sti/min	5mm	0	Medium
S-7180A-815P	0	Lock stitch	4,000sti/min	5mm*	0	Heavy
S-6280A-813	0	Lock stitch	5,000sti/min	5mm	0	Medium
S-6280A-815	0	Lock stitch	4,000sti/min	5mm	0	Heavy

#### S-7190A

Single Needle Direct Drive Straight Lock Stitcher with Thread Trimmer. Electric Feeding System and Auto Foot Lifter

- □ Equipped the color LCD touch panel for intuitive operation
- □Electric Feed System
- Short remaining thread (3.5mm)
- ☐ Auto Foot Lifter with electrical knee lifter ☐ Enhances the operability with
- new Hand Switch
- ☐Sealed oil tank equipped

#### S-7180A

**Single Needle Direct Drive** Straight Lock Stitcher with Thread Trimmer, Electric Feeding System and Presser Foot Lifter

- Stitch length control on operation panel
- Short remaining thread (3.5mm)
- Electric Presser Foot Lifter
- ☐ Sealed oil tank equipped

#### S-6280A

Single Needle Direct Drive Straight Lock Stitcher with Thread Trimmer and Presser Foot Lifter

- ☐ Comfortable and High-speed Sewing
- ☐ LED Light Equipped as Standard
- User-friendly Operation Panel Electric Presser Foot Lifter
- High Operability with 2 Hand Switches

## NEXIO

## S-7220D **Lock Stitch Sewing Machine**





	Direcrt Drive	Feed	Stitch	Thread trimer	Side cutter	Lubrication type	Max, sewing speed	Max. stitch length	Needle breakage prevention function	Application
S-7220D	0	Needle feed	Lock stitch	0	_	Minimum	5,000sti/min* 4,000sti/min	4.5mm / 5.5mm	0	Medium/Heavy

#### \*The stitch length is 2,0mm or below

#### S-7220D

Single Needle Direct Drive Needle Feed Lock Stitcher with Thread Trimmer

- ☐ The needle feed mechanism prevents
- uneven material feeding ☐ Clean sewing with no oil staining
- ☐ Smooth sewing with direct drive system
- ☐ High energy saving

## T-8421D/T-8422D/T-8722D T-8452D/T-8752D

Twin Needle Split Needle Bar Lock

**Stitch Sewing Machine** 

Bottom, Needle

T-8421D

T-8422D

T-8722D

T-8452D

Lock stitch

Standard

Double(1.8)

Straight

Straight

Straight



T-8452D

Max. stitch Needle breakage Quick back

4mm

5mm

3.000sti/min

3,000sti/min

brother





Light, Medium/ Heavy/Heavy or extra thick thread

T-8421D

Twin Needle Direct Drive **Lock Stitcher** 

☐ Direct drive/no thread trimmer type The most suitable model for sewing of

NEXID

foundation garments ☐ Clean sewing with no oil staining

#### T-8422D/T-8452D

Twin Needle Direct Drive Lock Stitcher with Thread Trimmer/ Twin Needle Direct Drive Split Needle Bar Lock Stitcher with Thread Trimmer

- ☐ Stable thread trimmer operation enables
- high productivity
- ☐ Clean sewing with no oil staining

#### T-8722D/T-8752D

Twin Needle Direct Drive Stitcher with Large Hook and Thread Trimmer/

Twin Needle Direct Drive Split Needle Bar Lock Stitcher with Large Hook and Thread Trimmer

- ☐ Stable thread trimmer operation and large hook provide high productivity
- ☐ Clean sewing with no oil staining

## T-8420C/T-8720C T-8450C/T-8750C

**Stitch Sewing Machine** 

Bottom Needle

Bottom\*, Needle

Lock, Split needle bar

T-8420C

T-87200

T-8450C

T-8750C



Minimum/ Semi dry





brother

T-8420C

Medium/Heavy

Light, Medium/ Heavy

#### T-8420C Twin Needle Lock Stitcher

☐ High position of arm jaw and large arm

- pocket make handling material easier
- ☐ Easy to replace gauge parts

#### T-8720C

Twin Needle Lock Stitcher with Large Hook

- $\hfill\Box$  High position of arm jaw and large arm
- pocket make handling material easier
- □ Easy to replace gauge parts

#### T-8450C

Twin Needle Split Needle Bar Lock Stitcher

- ☐ High position of arm jaw and large arm pocket make handling material easier
- ☐ Easy to replace gauge parts

#### T-8750C

Twin Needle Split Needle Bar Lock Stitcher with Large Hook

- ☐ High position of arm jaw and large arm pocket make handling material easier
- ☐ Easy to replace gauge parts
- \*Max, stitch length is limited. \*Depending on the market, the availability of thread trimming specification is different,



## **NEXIO**

**HE-800C Buttonhole Sewing Machine** 







KE-430HX

	Direct drive	Stitch	Sewing area	Thread trimmer	Lubrication type Max. sewing spee		Digital tension	Needle cooler	Application
KE-430HX	0	Lock	40mm x 30mm*	(Short remaining thread)	Semi dry	3,300sti/min	0	0	Light/Medium/ Heavy/Knitted
KE-430HS	0	Lock	40mm x 30mm*	(Short remaining thread)	Minimum	3,300sti/min	-	_	Light/Medium

\*It can be expanded to 50x40mm as option

#### **KE-430HX**

**Electronic Direct Drive Lockstitch** Bar Tacker (Short Remaining Thread Spec.)

- □ Productivity improvement by world's top-class sewing speed and needle cooler
- Reduction of disposition of threads ends (short remaining thread)
- ☐ Beautiful and highly-reproducible sewing quality by digital tension
- □ Superior usability as everyone can use easily and reliability
- ☐ Clean sewing with semi-dry type

#### **KE-430HS**

**Electronic Direct Drive Lockstitch Bar Tacker (Short Remaining** Thread Spec.)

- $\hfill\Box$  Productivity improvement by world's
- top-class sewing speed

  Reduction of disposition of threads ends (short remaining thread)
- ☐ Beautiful sewing quality
- ☐ Superior usability as everyone can use easily and reliability
- ☐ Clean sewing with minimum lubrication



	Direct drive	Stitch	Button hole	Thread trimmer	Max. sewing speed	Application
HE-800C	0	Lock	Straight buttonhole	(Short remaining thread)	4,000sti/min	Cloth/Knit

#### HE-800C

Electronic Direct Drive Lockstitch **Button Holer** 

- ☐ High productivity with double cut
- □ Reduction of disposition of threads ends
- (short remaining thread)
- New hook enhances sewing quality
- ☐ Easy for difficult-to-sew materials with

## BE-438HX/HS **Button Attaching Machine**







BE-438HX

	Direct drive	Stitch	Sewing area	Thread trimmer	Lubrication type	Max. sewing speed	Digital tension	Application
BE-438HX	0	Lock	6,4mm x 6,4mm	(Short remaining thread)	Semi dry	2,800sti/min	0	Button attaching
BE-438HS	0	Lock	6.4mm x 6.4mm	(Short remaining thread)	Minimum	2,800sti/min	_	Button attaching

## **NEXIO**

#### BE-438HX

**Electronic Direct Drive Lockstitch Button Sewer (Short Remaining** Thread Spec.)

- ☐ Set button smoothly
- □ Productivity improvement by world's top-class sewing speed
- ☐ Reduction of disposition of threads ends
- (short remaining thread)
- ☐ Beautiful and highly-reproducible sewing quality by digital tension
- ☐ Superior usability as everyone can use easily and reliability
- ☐ Clean sewing with semi-dry type

#### BE-438HS

**Electronic Direct Drive Lockstitch Button Sewer(Short Remaining** Thread Spec.)

- ☐ Set button smoothly
- Productivity improvement by world's
- top-class sewing speed
- □ Reduction of disposition of threads ends (short remaining thread)
- Beautiful sewing quality
- ☐ Superior usability as everyone can use easily and reliability
- ☐ Clean sewing with minimum lubrication

## **RH-982A Buttonhole Sewing Machine**





	Direct drive	Stitch	Button hole	Thread trimmer	Max. sewing speed	Application
RH-982A	_	Double chain	Eyelet buttonhole	0	2,500sti/min	Men¹s/Ladies/ Casual/Jeans/Trouser

## NEXIO

#### RH-982A

**Electronic Eyelet Button Holer** 

- ☐ Reduce Adjustment Time
- ☐ Beautiful and High Quality Sewing
- User-Intuitive Color LCD with Touch Panel ☐ Sewing Capability for A Wide Range Materials

## S-7780A **SL-777B**









\*S-7780A Only

**Lock Stitch Sewing Machine** with Side Cutter



	Direcrt Drive	Feed	Stitch	Thread trimer	Side cutter	Lubrication type	Max, sewing speed	Max, stitch length	Needle breakage prevention function	Application
S-7780A	0	DegiFlex Feed	Lock stitch	0	0	Minimum	4,500sti/min	4,0mm	0	Medium
SL-777B	0	Bottom feed	Lock stitch	_	0	Minimum	4,500sti/min	4.0mm	-	Medium

#### S-7780A

SL-777B

Single Needle Direct Drive Lock Stither with Side Cutter. **Electronic Feeding System and** Thread Trimmer

 $\hfill\Box$  The side cutter cuts the material end while sewing

#### SL-777B

Single Needle Straight Lock Stitcher with Side Cutter

 $\hfill\Box$  The side cutter cuts the material end while sewing

## **Z-8550B Z-8560B**



**Zigzag Lock Stitch Sewing Machine** 



	Direct drive	Feed	Stitch	Thread trimmer	Lubrication type	Max. sewing speed	Application
Z-8550B	0	Bottom feed	Zigzag	_	Semi dry	5,000sti/min	Light/Medium
Z-8560B	0	Bottom feed	Zigzag	0	Semi dry	5,000sti/min	Light/Medium

## **NEXIO**

#### Z-8550B

**Electronic Direct Drive Zigzag** Lock Stitcher

- ☐ Clean sewing with no oil staining
- ☐ High energy saving☐ Wide-variety pattern sewing is available

#### Z-8560B

**Electronic Direct Drive Zigzag Lock Stitcher with Thread** Trimmer

- ☐ The compact knife mechanism in a single unit enables simple maintenance
- ☐ Clean sewing with no oil staining
- High energy saving
- ☐ Wide-variety pattern sewing is available

## **DA-927A DA-928A**

**Double Chain Stitch Sewing Machine** 

JC-9330 JC-9380

**Blind Stitch Sewing Machine** 





	Stitch	No.of needles	Max. sewing speed	Max. stitch length	Application
DA-927A	Double chain stitch	2	4,000sti/min	3,0mm/3,5mm	Light/Medium
DA-928A	Double chain stitch	2/3	4,000sti/min	4.2mm	Heavy/Extra heavy
	Stitch	Stitch length	Max. sewing speed		Application
JC-9330	Single-chain blind stitch	3,2mm - 8,5mm	3,000s	sti/min	Light/Medium/Heavy
JC-9380	Single-chain blind stitch	3.2mm - 8,5mm	3,000s	sti/min	Light/Medium/Heavy

#### DA-927A

Twin Needle Feed Off the **Arm Double Chain Stitcher** 

☐ Sew attractive balloon stitches onto thin materials without puckering

#### DA-928A

Twin Needle/Three Needle Feed Off the Arm Double Chain Stitcher

 $\hfill \Box$  A tractor-type presser foot can be used toeasily ride over thick sections

#### JC-9330

**Blind Stitcher** 

 $\hfill \square$  One-touch switching between loose and

#### JC-9380

**Blind Stitcher with Differential** Feed Mechanism

□ The differential feed enables smooth feeding with no gathering

## FB-N21A

**High Speed Overlock Sewing Machine** 

## FB-N31A

**High Speed Safety Stitch Sewing Machine** 



FB-N21A

	Max. speed	No.of needles	No,of threads	Needle space	Overedge with	Stitch length	Diff,feed ratio	Needles	Application
N21A-W020	6,500sti/min	2	4	2mm	4mm	5mm	0,7-1,5mm	DCx27 #11	Light/Medium
N31A-5030	6,000sti/min	2	5	5mm	5mm	0.7-4.0mm	0.7-1.5mm	DCx27 #14	Medium/Heavy
N31A-5050	5,500sti/min	2	5	5mm	6mm	1.0-4.6mm	0.8-1.4mm	DCx27 #19	Heavy
N31A-50G0	5,500sti/min	2	5	5mm	6mm	1,0-4,6mm	0,8-1,4mm	DCx27 #19	Extra Heavy
N31A-6030	6,000sti/min	3	6	5mm	2+4mm	0.7-4.0mm	0.7-1.5mm	DCx27 #11	Medium/Heavy

#### FB-N21A

**High Speed Overlock Sewing** Machine

- ☐ Electric Presser Foot Lifter
- **Automatic Tape Cutter**
- ☐ Built-in Direct Drive Motor ☐ Lint Collector (Option)

#### FB-N31A

**High Speed Safety Stitch Sewing** Machine

- ☐ Electric Presser Foot Lifter
- **Automatic Tape Cutter**
- Built-in Direct Drive Motor
- ☐ Lint Collector (Option)

## **BAS-H Series** BAS-311HX/BAS-326HX/ BAS-326H-484·484SF

**Programmable Electronic Pattern Sewing Machine** 



### NEXID

## **BAS-J Series** BAS-341JX/BAS-342JX



NEXIO

**Programmable Electronic Pattern Sewing Machine** 

brother







	Feed	Hook	Sewing Area	Machine head	Max. sewing speed		Air consumption	Skipped stitch/Thread breakage detection	Application
211UV	Intermittent	Double	150mm v 100mm	Arm had	2 900eti/min	0.0E 12.7mm	4.01/		Medium/

BAS-311HX	(pulse motor)	Double capacity hook	150mm x 100mm	Arm bed	2,800sti/min	0.05-12.7mm	1.8I/min	_	-	Medium/ Heavy
BAS-311HN-07A	Intermittent (pulse motor)	Double capacity hook	150mm x 100mm	Arm bed	2,800sti/min	0.05-12.7mm	1,8l/min	-	_	Seat belt
BAS-326HX	Intermittent (pulse motor)	Double capacity hook	220mm x 100mm	Arm bed	2,800sti/min	0.05-12.7mm	1,8[/min	-	_	Medium/ Heavy
BAS-326H-07A	Intermittent (pulse motor)	Double capacity hook	220mm x 100mm	Arm bed	2,800sti/min	0.05-12.7mm	1.8I/min	-	_	Seat belt
BAS-326H-484/ 484SF	Intermittent (pulse motor)	Double capacity hook	220mm x 100mm	Arm bed	2,800sti/min	0,05-12,7mm	1,8l/min	_	_	Heavy/ Seat helt

#### **BAS-H Series**

**Direct Drive Programmable Electronic Pattern Sewer with** Cylinder Bed

BAS-311HX/BAS-326HX

- ☐ Attractive sewing accurate to the sewing data ☐ High stiffness feed mechanism
- ☐ High productivity with max. sewing speed
- of 2,800sti/min
- ☐ Large screen LCD touch panel with

#### BAS-326H-484/484SF

- ☐ Treble hook equipped, reducing the frequency of bobbin changes
- ☐ Accurate and stout sewing



	Feed	Hook	Sewing Area	Machine head	Max, sewing speed	Max, stitch length	Air consumption		Skipped stitch/Thread breakage detection	Application
BAS-341JX	Intermittent (pulse motor)	Double capacity hook	250mm x 160mm	Arm bed	2,800sti/min	0.05-20.0mm	1.8l/min	0	0	Heavy/ Airbags
BAS-342JX	Intermittent (pulse motor)	Double capacity hook	300mm x 200mm	Arm bed	2,800sti/min	0.05-20.0mm	1.8l/min	0	0	Heavy/ Airbags

#### **BAS-J Series**

**Direct Drive Programmable Electronic Pattern Sewer with** Cylinder Bed

BAS-341JX/ BAS-342JX/

- $\hfill\Box$  Attractive sewing accurate to the sewing data ☐ High stiffness feed mechanism
- ☐ High productivity with max. sewing speed
- of 2,800sti/min Best User Exxperience with LCD Touch Pane
- Skip Stitch Prevention
- $\hfill \square$  Facric thickness detection
- ☐ Skipped stitch/Thread breakage detection

**PS-300B Software** 



#### PS-300B

**Sewing Data Programming** Software

- $\hfill\Box$  Your original sewing patterns can be
- created enhancing the product's value

  Sewing pattern data can easily be modified It reduces the time for resizing and
- correcting Sewing pattern data for existing models and external data can also be used Main function : Creating, editing, setting and converting of sewing data File input/output,data

## **BAS-H Series**

BAS-360H/BAS-365H/



BAS-370H/BAS-375H
Bridge Type Programmable

**Electronic Pattern Sewing Machine** 









l B

BAS-365H

BAS-360H

**BAS-H Series** 

**Bridge Type Programmable** 

 Improved productivity, superior quality, a space saving design, and a large sewing area

□ New digital tension allows for a wide

☐ For use with various types of sewing

applications such as shoes, airbags,

☐ User-friendly color LCD with touch panel

variety of threads to be sewn

car sheet, etc.

Electronic Pattern Sewer

BAS-360H/BAS-365H/

BAS-370H/BAS-375H

	Feed	Hook	Sewing Area	Machine head	Max. sewing speed	Max. stitch length	Air consumption	Digital tension	Needle cooler	Application
BAS-360H	Intermittent (pulse motor)	Double capacity hook	500mm x 400mm	Bridge	2,700sti/min	0.05mm- 20.0mm	8I/min*	0	0	Heavy/Shoes/Bag
BAS-365H	Intermittent (pulse motor)	Double capacity hook	700mm x 400mm	Bridge	2,700sti/min	0.05mm- 20.0mm	8I/min*	0	0	Heavy/Shoes/Bag
BAS-370H	Intermittent (pulse motor)	Double capacity hook	700mm x 700mm	Bridge	2,500sti/min	0.05mm- 20.0mm	8I/min*	0	0	Heavy/Shoes/Bag/ Airbags/Car sheet
BAS-375H	Intermittent (pulse motor)	Double capacity hook	1200mm x 700mm	Bridge	2,500sti/min	0.05mm- 20.0mm	8I/min*	0	0	Heavy/Shoes/Bag/ Airbags/Car sheet

\*When needle cooler turns or

## **UF-8910**





## NEXIO

## **UF-8920**

Twin Needle Direct Drive Flat-bed
Unison-feed Stitcher with Thread Trimmer



#### Large fabric is easy to handle thanks to its wide arm pocket

Wide arm pocket and digitalized management are standard. This is the new global standard of Brother's unison-feed sewing machine.

Display panel screen and push buttons can be customized to the customer's needs for user-friendly operation.



#### Digitalized numeric control for Enhanced Sewing Reproducibility

Thread tension, alternative presser foot movement, presser bar pressure, feed pitch, and sewing speed are electronically controlled and can now be set or adjusted digitally.



#### Multi-Functional Switches for Improved Operability

Each of the three switches can be assigned to a selected function.



	Direct drive	Max. presser foot height	Max. sewing speed	Max. stitch length	Arm pocket size	Skip-stitch detection device	Bobbin windeer	Needle
UF-8910	0	20mm	3,800sti/min	9mm	400mm	O*	O*	134×35 Nm130(#21) Nm90~180(#14~#24)
UF-8920	0	20mm	3,400sti/min	9mm	400mm	-	O*	134×35 Nm160 (#23) Nm90~180 (#14~#24)

#### \*Depends on specificati

#### UF-8910

Single Needle Direct Drive Flat-bed Unison-feed Stitcher with Thread Trimmer

- ☐ Large fabric is easy to handle thanks to its
- wide arm pocket

  Digitalized numeric control for Enhanced
  Sewing Reproducibility
- ☐ Color LCD touch panel can be customized
- to suit your needs

  Multi-Functional Switches for Improved

#### UF-8920

Twin Needle Direct Drive Flat-bed Unison-feed Stitcher with Thread Trimmer

- $\hfill\Box$  Large fabric is easy to handle thanks to its wide arm pocket
- ☐ Digitalized numeric control for Enhanced
- Sewing Reproducibility

  Color LCD touch panel can be customized
- Color LCD touch panel can be customize to suit your needs
- Multi-Functional Switches for Improved Operability