

INDUSTRIAL SEWING MACHINE CUSTOMIZED DEVICE

**Device List for
Bartacking / Button attaching**
KE-430HX/KE-430HS/BE-438HX

Buttonhole
HE-800C

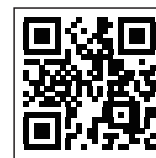
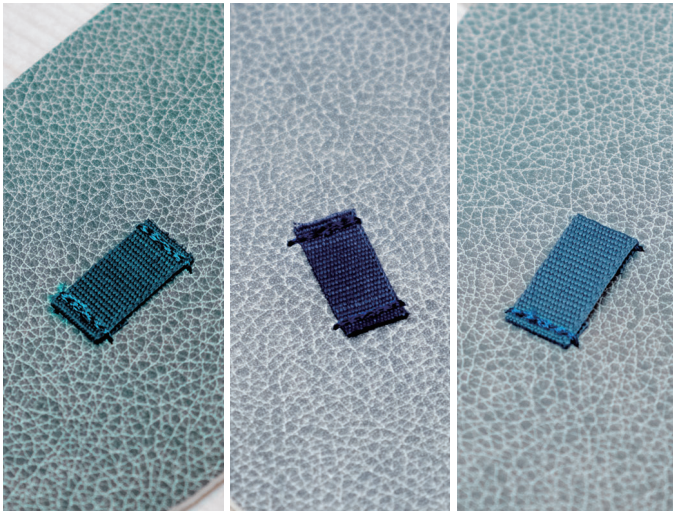
Electronic Pattern Sewer
BAS-311HN/326H/326H-484/341H/342H
BAS-360H/365H/370H/375H

Automatic shoelace tongue loop machine

Customized
Device

STL-430H

- Good for attaching shoelace tongue loop.
- It enables to attach 3 loop types.
- Easy operation with LCD touch panel.
- The system performs lace loop heat-cutting, folding, and placement automatically.
- Clean sewing without oil staining.
- Low noise and low vibration.



Watch the Video

<https://youtu.be/fC1XMfZs2j4>

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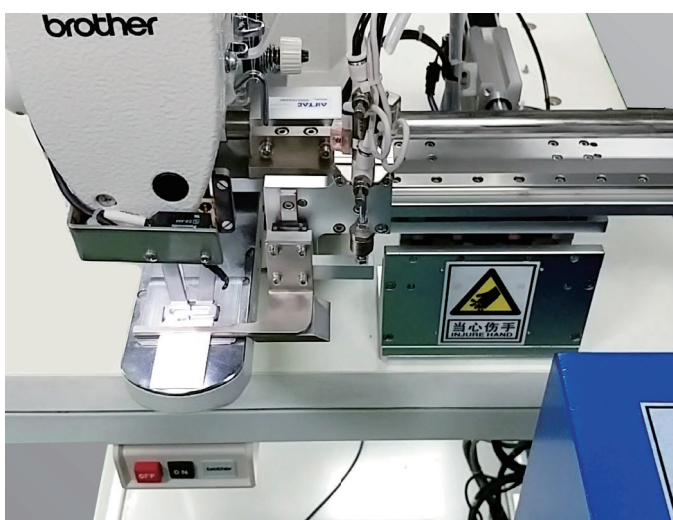
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Automatic Multiple Label Sewing Machine

AML-430H

Customized Device

- 3 modes can be selected according to the labeling method.
No add on material / Add on bottom side / Add on top side
- Easy operation with LCD touch panel.
- 3 processes in 1, [label cutting process], [label bundling process], [label stitching process].
- Clean sewing without oil staining.



Spec	AML-430H	
Max. sewing speed	2,800sti/min	
Label thickness	Max. 0.5mm	
Label width	10mm - 60mm	
Label length	25-100mm	30-100mm
Sewing distance	3-5mm	3-10mm
Needle	DPx5 134	
Sewing device size	65(L)x73(W)x140(H)cm	
Label device size	200(L)x95(W)x135(H)cm	
Overall machine size	250(L)x95(W)x140(H)cm	
Compress air	0.5MPa	

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Watch the Video

<https://youtu.be/9MEpq3F1sI>



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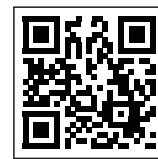
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Short indexer device for sports pants

HE800C-SIDX

Customized
Device

- Good for sports pants buttonhole process.
- The machine can make 2 button holes in 1 cycle.



Watch the Video
<https://youtu.be/JWGPPk3urpk>

*Maximum feeding distance: 95mm (adjustable 20-95mm)

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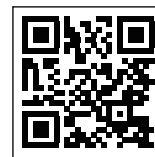
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Vertical indexer device for polo shirt

HE800C-VIDX

Customized
Device

- Good for polo shirts buttonhole process
- Machine can make 2 or 3 buttonholes in 1 cycle.
- After finishing 1st sewing, it starts 2nd and 3rd sewing automatically by vertical device's feeding the sewing material front to back.



Watch the Video

https://youtu.be/o4tUEkDSO_Y

*Maximum feeding distance is 100mm.(Adjustable 20-100mm)

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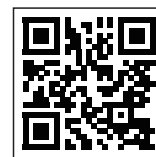
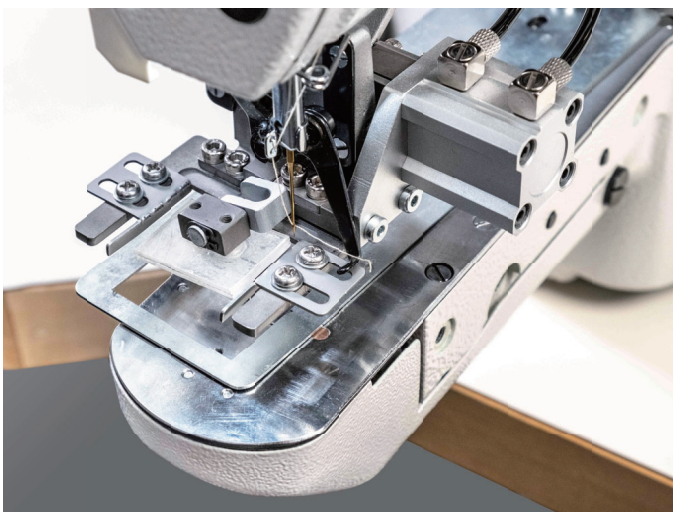
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Air clamp lift & flip/flop label attaching system KE430H-FF

Customized
Device

- Good for label attaching process and magic tape attaching process.
- Air Clamp system.
- Can be expanded to 50x40 with option device (SB7777101).



Watch the Video
<https://youtu.be/JIEhclIWnpg>

*Maximum label size: 44(X)x33(Y)mm / Minimum label size: 21(X)x21(Y)mm

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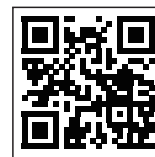
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Bar tacker on eyelet hole

KE432H-EH

Customized
Device

- Good for eyelet hole process.
- As the clamp can be open & close, in order for after the sewing of eyelet hole, the holes can be made thighter.



Watch the Video
<https://youtu.be/4dAS5pX3kuk>

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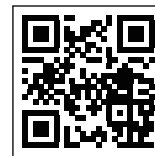
Eyelet punch for cap

KE430H-EP

Customized
Device

- Good for eyelet hole of a cap
- 2 processes which are "Making hole" and "Stitching" can be done in one operation.

[Punch & Die size] 1.5-3.0mm (Standard: 3.0mm), Each increment: 0.5mm



Watch the Video
https://youtu.be/bQD_s2VAIBQ

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Side label device

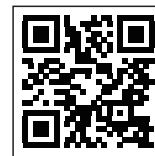
Customized
Device

KE430H-SLD

- Good for label attaching on the edge of fabric.
- Stitching quality gets more stable than manual sewing.
- Enables to increase productivity by 40-50%.

[Label size] Width: max.50mm, Length: max.25mm, Thickness: 0.5-1.5mm

*If label width over 40mm, expansion kit "SB7777101" is required.



Watch the Video

<https://youtu.be/ppL9EiDm2WM>

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Device List for Bartacking / Button attaching

KE430H / BE-438H



Bar tacker for slacks

KE431H-TS

- Good for Belt loop process
- Operators can sew up & bottom of the materials easily
- Clamp foot: L (27mm x 3mm) / S (16mm x 3mm)



Watch the Video
https://youtu.be/czi_lxjNVFs



Elastic tape clamp set

KE430H-ECL

- Clamp for the Elastic joint sewing.
- Expansion kit for sewing area 50x40 (SB7777-001) is recommended as option.



Watch the Video
<https://youtu.be/XZbfqvEevel>



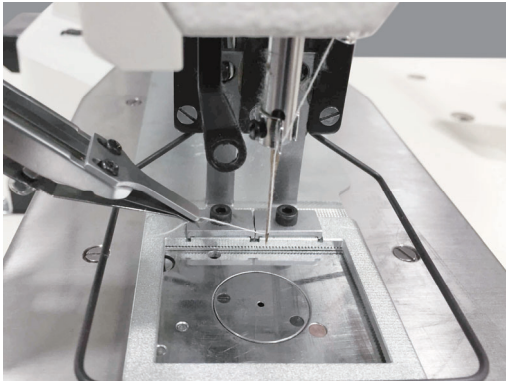
Presser foot device

KE430H-SF

- Support holding the fabric just around the needle, avoiding Skip stitch, good for soft fabric.



Watch the Video
https://youtu.be/p4ot4zSxY_4



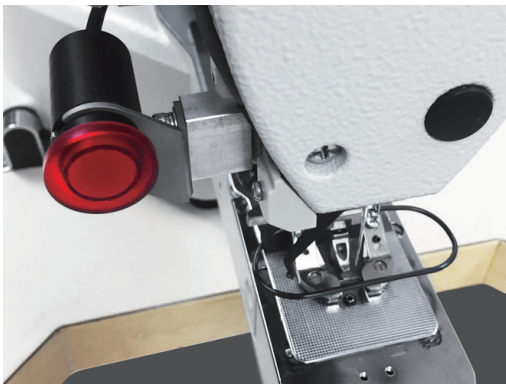
Thread nipper device

KE430H-NP

- This device will hold the thread at the sewing start.
- Good for avoiding skip stitch at sewing start.



Watch the Video
<https://youtu.be/0vTrX5w9nRY>



Emergency stop switch

KE430H-EMC

- Good for large number of stitches sewing.
- Machine can stop in the middle of stitching if mistake.



Thread breakage sensor

KE430H-TBK

- Good for large number of stitches sewing.
- Machine can stop in the middle of stitching if mistake.

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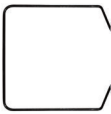




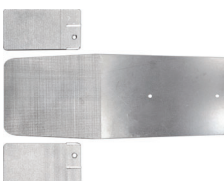
50x40 expansion set

KE430H-5040CL

Customized
Device

- Wide variety of sewing capability such as hook and loop fastener and applique.



Name	Parts number	Image
Expansion kit (50x40)	SB7777-001	<p>FEED BAR COVER W ASSY</p>  <p>FINGER GUARD W</p>  <p>NEEDLE PLATE AUXILIARY PLATE</p>  <p>HOME POSITION SENSORS X SENSOR / Y SENSOR</p>  <p>WORK CLAMP WIDE</p> 
Clamp & Feed plate (50x40)	NCG0M1204	
Blank clamp & Feed plate (50x40)	HK1024-001	

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Label attaching device

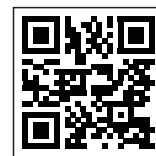
Customized
Device

BAS311H-SLA

- Good for label attaching and magic tape attaching process.
- This device gives stable stitching quality & higher productivity.

[Label size] Maximum: Depends on sewing machine area / Minimum: 20(X)x30(Y)mm

[Equippable machine] BAS-311HN/BAS-326H



Watch the Video

<https://youtu.be/SpdgINzoryY>

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Flip/Flop device

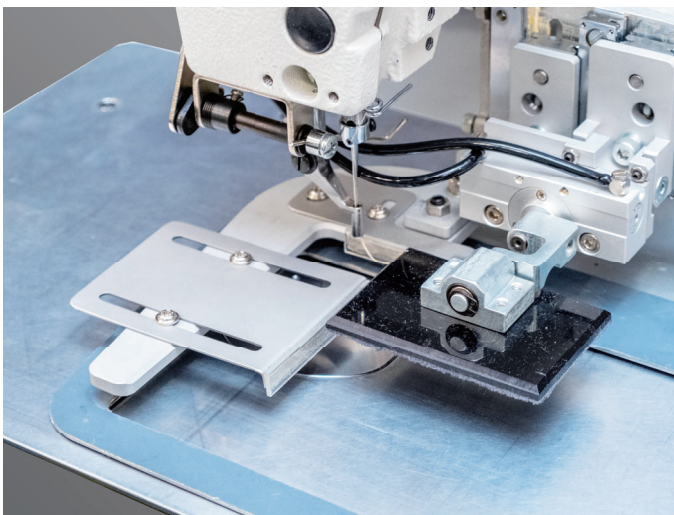
BAS311H-00F

Customized
Device

- Good for label attaching process.
- Productivity gets more than 2 times compared to single needle lock stitch sewing machine.
- Stitching quality is stable.
- Enables to avoid human error.

[Label size] Maximum: Depends on sewing machine area / Minimum: 35(X)x35(Y)mm

[Equippable machine] BAS-311HN/BAS-326H



Watch the Video

<https://youtu.be/5jBqcrebikc>

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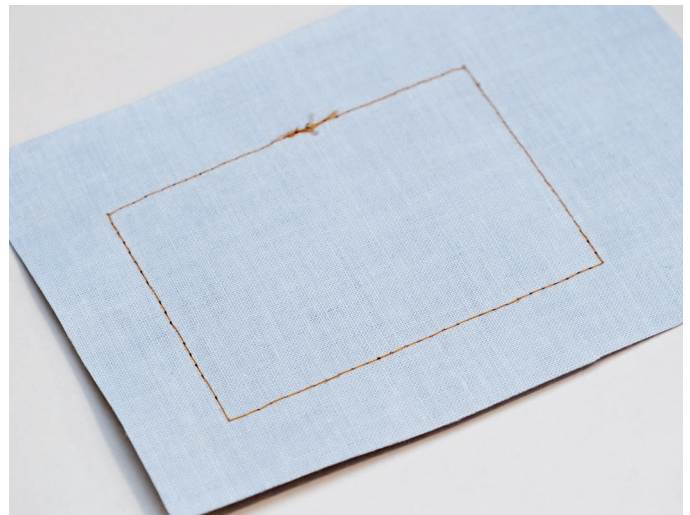
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BAS Thread take device

- Good for reducing bird's nest.
- Both thread take up device and thread nipper device are recommended.



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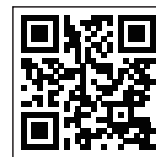
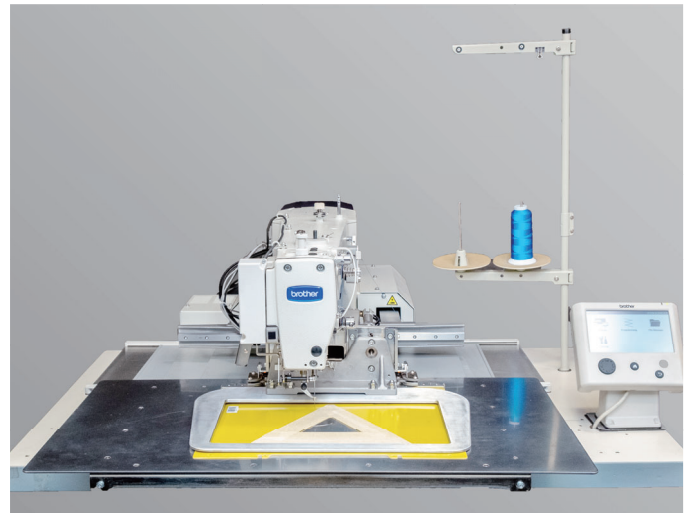
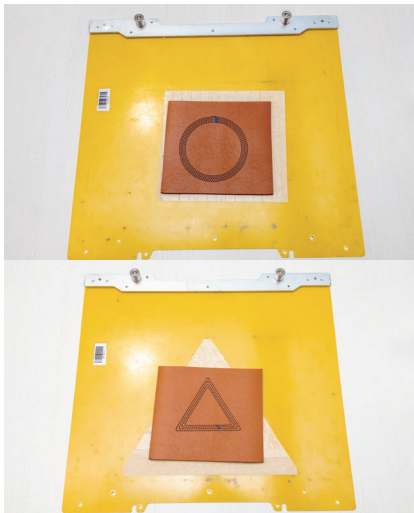
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BAS Barcode system Cassette clamp system Auto lock sensor

BAS342G/H QC

Customized
Device

- Barcode system changes pattern number by barcode.
- Cassette clam is auto eject system, sewing by pallet.
- Auto lock sensor locks automatically by detecting PIN on a cassette clamp.
- Enables to avoid operator's mistake with un-matching Zig & pattern number.
- Using Barcode together with Auto lock sensor & Cassette clamp system is more effective.



Watch the Video

<https://youtu.be/a8DIQno3Lxg>

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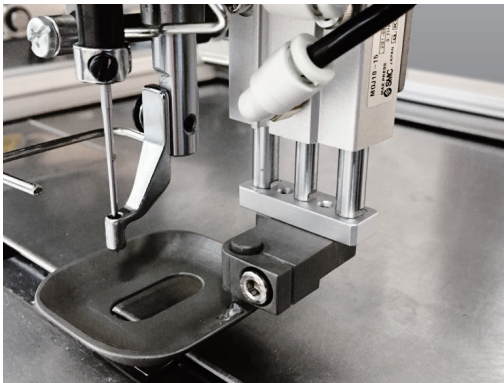
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Device List for Electronic Pattern Sewer

Customized
Device

BAS-360H / 365H



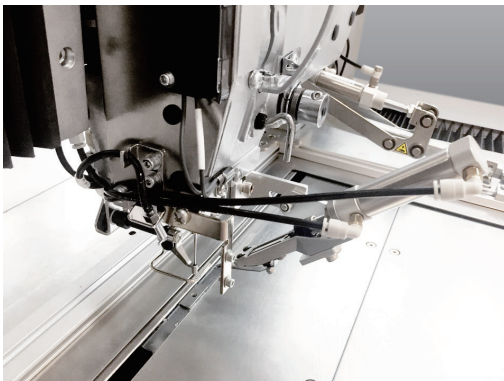
2nd Presser foot for 360H

BAS360H-2PF

- This device can hold the fabric or pallet near the needle.
- Reduce the risk of skip stitch.



Watch the Video
<https://youtu.be/TO2m5Pq9ZOY>



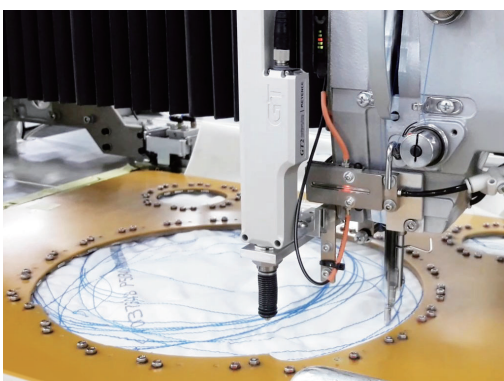
Thread nipper device for 360H

BAS360H-TNP

- This device can hold the needle thread.
- Reduce the risk of skip stitch at start sewing.



Watch the Video
<https://youtu.be/TO2m5Pq9ZOY>



Skip Stitch detector for 360H

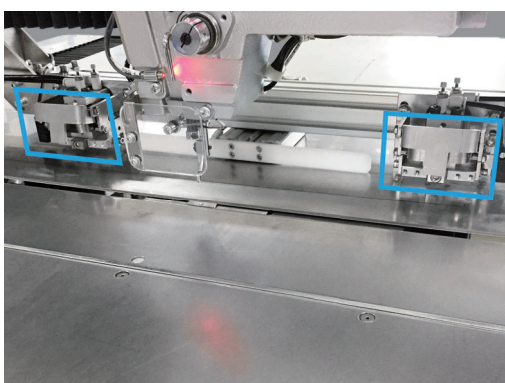
BAS360H-SSD

- This device can detect the skip stitch.
- Machine can stop when skip stitch occurs.



Ejector set for automobile BAS360H-EJT

- Ejector kit for airbag sewing.



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Sewing machine	Name	Device
-	Automatic shoelace tongue loop machine	STL-430H
-	Automatic multiple label sewing machine	AML-430H
HE-800C	Short indexer device for sports pants	HE800C-SIDX
HE-800C	Vertical indexer device for polo shirts	HE800C-VIDX
KE-430H	Air clamp lift & flip/flop label attaching system	KE430H-FF
KE-430H	Bar tacker on eyelet hole	KE432H-EH
KE-430H	Eyelet punch for cap	KE430H-EP
KE-430H	Side label device	KE430H-SLD
KE-430H	Bar tacker for slacks	KE431H-TS
KE-430H	Elastic tape clamp set	KE430H-ECL
KE-430H	Pressure foot device	KE430H-SF
KE-430H	50x40 expansion set	KE430H-5040CL
KE-430H/BE-438H	Thread nipper device	KE430H-NP
KE-430H/BE-438H	Emergency stop switch	KE430H-EMC
KE-430H/BE-438H	Thread breakage sensor	KE430H-TBK
BAS-311G/311H/311HN/326G/326H	Label attaching device	BAS311H-SLA
BAS-311HN/326H	Flip/Flop device	BAS311H-00F
BAS-311HN/326H/341H/342H	Thread take device	Thread take device
BAS-341H/342H	BAS barcode system	BAS barcode system
BAS-341H/342H	Cassette clamp system	BAS342G/H QC
BAS-341H/342H	Auto lock sensor	Auto Lock Sensor
BAS-360H/365H	2nd pressure foot for 360H	BAS360H-2PF
BAS-360H/365H	Thread nipper device for 360H	BAS360H-TNP
BAS-360H/365H	Skip stitch detector for 360H	BAS360H-SSD
BAS-360H/365H	Ejector set for automobile	BAS360H-EJT

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